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## 5. Shear Stress on the Rock Side

In order to pace the jet, the cutting surface must be in a continuous state of incipient failure. The purpose of this section is to set forth a failure criterion to complement the friction law (14) and close the problem.

An obvious possibility is that the surface fractures when the shear stress reaches some definite value

$$\tau = \tau_{0}, \qquad (16)$$

where  $\tau_0$  is the force required to shear off a grain, divided by a typical grain area. Equation (16), however, is overly simple. The normal force on a grain tends to keep it in place, so the right-hand side of (16) must be augmented by a term proportional to normal pressure:

$$\tau = \tau_0 + \mu_r p_s . \tag{17}$$

The failure criterion (17) is due to Coulomb and is discussed in great depth by Jaeger and Cook [10].  $\mu_r$  is the coefficient of internal friction for the rock. Generally  $\mu_r \approx 1.0$ .

Equations (14) and (17) are similar in structure, and a closer inspection reveals that the similarity means trouble. The coefficient  $\mu_w$  of Coulomb friction between water and rock should not be more than 0.6 according to (15), and certainly  $\mu_w$  should be less than the coefficient  $\mu_r$  of friction internal to the rock itself. The shear stress required for fracture according to (17) appears to exceed the stress available from the flow according to (14). A jet should be quite incapable of cutting rock!

The resolution of the dilemma lies in the finite permeability of the rock. The high surface pressure  $p_s$  forces water through the pores of the cutting surface, creating a precursor of saturated rock as shown in Fig. 6. The pore pressure p within the saturated region ranges from  $p_s$  at the cutting surface CS down to  $p_a$  at the interface WD between wet and dry rock. The pore pressure relieves the internal friction and results in a failure criterion

$$\tau = \tau_{0} + \mu_{r}(p_{s} - p)$$
, (18)

also discussed at length by Jaeger and Cook.